Technical Data Sheet

PIP VE-Curing Aid

Vinyl Ester Curing Aid

PROTECTIVE INDUSTRIAL POLYMERS
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DESCRIPTION:

PIP VE-Curing Aid is an additive that is designed for use in all PIP VE vinyl Ester coatings. It prevents surface air inhibition at the surface and enhances the hardness and complete cure of the finish or final coat. The use of this additive eliminates the surface tackiness sometimes associated with vinyl ester coatings.

DO NOT USE PIP VE-CURING AID IN PRIMERS, BASECOATS OR MUD COATS. ONLY USE THIS ADDITIVE IN THE FINAL COAT. THE USAGE OF THIS MATERIAL ON ANYTHING BUT THE TOPCOAT WILL RESULT IN BOND FAILURE.

Packaging

The following standard packages are available

PIP VE-Curing Aid	4 gal units
	1 gallon cans

Technical and Physical Data

	Test standard	Unit	Value	
Weight per gal			lbs/gal	7.5
Color		Clear to translucent		
Temperature Resistance		ºF (ºC)	210 (99)	
Flash Point	Pensky Martens Closed Cup	ºF (ºC)	>83 (28)	

Storage and Shelf Life

Store material above 60F. If PIP VE-Curing Aid is exposed to lower temperatures for an extended amount of time, it may thicken and become very turbid with waxy particulates throughout. If this occurs, PIP VE-Curing Aid must be heated with a non flammable heat source until the solution clears

Dosing:

Please see individual PIP VE Product Data Sheet for specific dosing instructions for each coating.

Safety

A concerted effort is made to be aware of the latest chemical toxicological information and to apply this knowledge in a responsible manner to ensure product safety. Please wear respirator when necessary.

During application of **PIP VE-Systems**, always wear gloves and appropriate work clothing to minimize contact. Ventilation is required with special consideration for enclosed or confined areas. Air movement must be designed to insure turnover at all locations in work area and adjacent areas to avoid buildup of heavy vapors. Use caution when handling flammable liquids, eliminate sources of ignition from work area and containers with residues. Observe safe storage practices by separating resins from hardeners, by keeping solvents in a cool area, free of sources of ignition.

Product Material Safety Data Sheets are available and should be consulted when handling products. These products are for industrial and professional use only; application directions must be followed.

TECHNICAL SUPPORT: For application questions, please contact your salesman or PIP technical service at 440-327-0015.

READ SAFETY DATA SHEET (SDS) FOR SAFETY AND PRECAUTIONS. KEEP OUT OF REACH OF CHILDREN.

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